

ABSTRACT OF THE DISCLOSURE

A method of tucking a pair of side panels into a body portion of a pant-like garment in which the fold locations can be controlled. The garment is positioned between an upper vacuum conveyor and a lower vacuum conveyor. Opposing vacuum zones from the upper and lower conveyors hold a front region of the garment away from a back region of the garment. While the garment is in the opened, or pulled apart, position, the side panels are pushed between the front and back regions toward one another.